Structural Defect(s) in CaCu_{3+x}Ti₄O_{12+δ} Solid Solution Estimated via Reitveld Refinement Method

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ABSTRACT. The structural defect(s) in CaCu_{3+x}Ti₄O_{12+δ} (-0.02 $\leq x \leq 0.02$) solid solution prepared by conventional solid-state reaction method was comprehensively investigated. X-ray diffraction (XRD) pattern of the materials exposed that a monophasic CCTO without any traces of secondary phase was presented in all samples. Refinement analysis on the structure of solid solution exposed that the crystallite size and strain as determined by Scherrer's equation and Reitveld method is not matched to each other. However, further refinement analysis exposed that the Reitveld method is more reliable to elucidate the structure of solid solution since it has more broadening parameters (e.g. particle, instrument, etc.) than that of Scherrer's equat ion. The possible mechanism of the solid solution formation was studied by correlating the lattice parameter and bonds length to the several defects and compensation mechanisms of oxygen/cation vacancy and cation disorder substitution. The change of bond length (Δd) with variation of x was evaluated, and the result showed that the Ti-O (6x) and Cu-O (4x) bond for Cu-deficient sample (x < 0) have the smallest Δd value as compared to other bonds due to Coulombic attraction between affective charge carrier of (TiO₅V₀• and TiO₅V₀••) and (CuO₄' and TiO₆'). Similarly, the smallest Δd value in the Cu-excess sample (x > 0) has been correlated due to Coulombic attraction of TiO₆' and (Cu_{Ti})''O₅V₀••.

Keywords: CCTO, Nonstoichiometry, Structural defect, Reitveld refinement;

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1. INTRODUCTION

 $CaCu_3Ti_4O_{12}$ (CCTO) perovskite-like ceramic oxide has received considerable attentions in recent years due to its colossal relative dielectric constant (ϵ_r) up to 10⁵, which is nearly constant over a wide range of frequencies (static field dc - 1 MHz) and temperatures (100 - 600 K), without undergoing any ferroelectric phase transition [1]. Such properties are essential to allow smaller capacitive components, which offers an opportunity to reduce the dimension of microelectronic devices. Unfortunately, the loss tangent (tan δ) of CCTO was still too large (0.05 - 0.2 at 1 kHz), its breakdown field was just at 2 kV/cm and even shows non-Ohmic properties similarly to the ZnO varistor [2], but still not fit in the standard of a relaxor either, thus has become the roadblock for many technical applications.

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Besides the application of views, the colossal dielectric constant of CCTO also have attracted attentions for researchers to clarify the main origin of this phenomenon. So far, the internal barrier layer capacitor (IBLC) model of Schottky-type potential barriers arising from n-type semiconducting grains and insulating interfaces as been widely accepted [3,4]. The real origin mechanism responsible for the electrical heterogeneity between grain and grain boundary has been explained related to the nonstoichiometry oxygen and cations, even though the starting reactant was prepared in a perfect stoichiometry formulation of CCTO. Models based on oxygenloss [5], cation reduction/oxidation [6] and cation deficiency/excess [7] are reported responsible for semiconductivity of grain, while the accumulation of defects such as twin boundaries, dislocation and stacking faults the intergranular regions of grain boundary is responsible for insulating property.

The oxygen loss mechanism (e.g. $0_0^2 \rightarrow V_0^{**} + 2e' + \frac{1}{2}O_2^{**}$) is commonly observed for many perovskite-based titanates when heated at >1000 °C and/or in reducing atmosphere [5] and the formation of oxygen vacancy and free electron. The compensation occurs by partial reduction of Ti^{4+} into Ti^{3+} (or TiO_6') to preserve the local electro neutrality. On the other hand, Cu vacancy and segregation are commonly observed in the CCTO ceramic prepared by solid-state reaction due to the diffusion distance of atoms is longer than wet-chemistry methods. Based on this fact, three mechanisms were proposed namely (1) Cu deficiency mechanism relates to the formation of Cu vacancy during heating and the compensation occurs via partial reduction of neighbour Cu^{2+} into Cu^{+} (or CuO_4') and partial occupation of Ti^{4+} into Cu site [8], (2) Cusegregation mechanism only valid for CCTO ceramic heated at >1025 °C lead to Cu moved outward from the perovskite structure and the formation of Cu vacancy. Compensation occurs via partial oxidation of Cu²⁺ to $Cu^{3+}[9]$ and (3) Cu excess mechanism is responsible for the formation of vacancies at Ti and O sites, whose compensated by partial occupation Cu at Ti site (or $(Cu_{Ti})''O_5V_0$) and the formation of O vacancy [9]. Besides that, the last mechanism is proposed due to limited diffusion of oxygen at grain boundary during the cooling stage, which prevent reoxidation of Cu^+ into Cu^{2+} [10], while the compensation is possibly by partial reduction of Ti⁴⁺ into Ti³⁺. The presence of compensating ions e.g. Cu⁺, Cu³⁺ and Ti³⁺ is recorded by XPS analysis [9,11], Cu loss detected by EDX analysis [9] and cation disorder is proposed by first principle calculation methods [12]. However, the detection of those structural defects via XRD analysis is scarcely reported in literatures, while the estimation study to relate structural defects formation to the certain ion(s) and its bond length still not been attempted.

To best of our reviews and knowledges, it is actually possible to detect some structural defects in CCTO ceramic through the details examination of crystal structure. The presence of extra local-charges due to defects and compensation mechanisms at the certain ions would increase the contraction force of cation-oxygen and cation-cation, hence slightly reducing the bond length or vice versa. Therefore, in this work, Cu nonstoichiometry CCTO ceramic samples were prepared via conventional solid-state reaction method. The possible defects formation in the CCTO perovskite was investigated via Reitveld refinement method.

2. MATERIALS AND METHODS

The CCTO samples were prepared via SSR method from commercial starting raw materials of CaCO₃ (purity >99%, Sigma-Aldrich), CuO (purity >99%, Sigma-Aldrich) and TiO₂ (purity >99.9%, Merck). Appropriate amounts of powder were prepared according to the various stoichiometry ratios of CaCu_{3+x}Ti₄O_{12+δ} (x = -0.02, -0.01, 0, 0.01 and 0.02), which further designed as SCu-2, SCu-1, SCu0, SCu+1 and SCu+2, respectively. All powder ratios were dry-mixed separately using a rotary mill machine with zirconia ball as grinding media and deionized water as solution media at a constant speed of 150 rpm for 24 hours. Afterwards the mixed powders were calcined in air at 900 °C for 12 hours. The degranulation powder was adopted manually by agate mortar and pestle, before being compacted into a green body (rectangular) form (14 x 14 x 4 mm²) and then sintered in air at 1040 °C for 10 hours with a constant heating and cooling rate of 5°C/min. The phase composition and structure of all samples were recorded using an X-ray diffractometer (D8 Advance, Bruker-AXS) with Ni-filtered CuKα₁ (λ = 1.54056 Å) radiation in a wide range 20 of 10 – 90°.

The phase identification and composition of obtained XRD profiles were determined by PANalytical X'Pert High score (Plus) 3.0 software (Reitveld refinement method - automatic mode). Priors to structure calculation, the details of peaks profile e.g. position (Y), intensity (I), d-spacing (d) and full-width athalf maximum (FWHM) or peak width (β)was determined by fitting technique (automatic - default), then the lattice parameter (*a*) was calculated according to Eq. 1.

$$a = d_{(hkl)}\sqrt{h^2 + k^2 + l^2} \tag{1}$$

Meanwhile, the crystallite size (L_c) and strain (ε) of CCTO were calculated using Scherrer's equation (using single-line peak width of (220) plane: designed as L_{CS} and ε_S , respectively) and Reitveld refinement method (using full-pattern integral breath: designed as L_{CR} and ε_R , respectively). The fully crystalline NIST 660a SRM LaB₆ standard material with β equal to 0.087° was used as the instrument broadening affects. The bond length (d) of cation-oxygen/cation was computed directly from the software after the refinement process is completed. Noted that the refinement steps of structure determination were followed well-known Ray Young's refinement strategy.

3. RESULTS AND DISCUSSION

Fig. 1 shows XRD pattern for cubic CCTO perovskite (SCu0) and solid solutions and their Reitveld refinement results are further listed in Table 1.Apparently, all diffraction peaks could be fully indexed to all planes of body-centered cubic perovskite-related structure under*Im* $\overline{3}$ (No. 204) space group, agrees well with those reported in Inorganic Crystal Structure Database (ICSD file no. 96-100-8181). No extra peaks associated to the secondary phase or contaminations has been observed, indicated that the variation of x value for both system (deficiency and excess) is under solubility limits of Cu atom in CCTO lattice structure. However, it is worth to mention that the absence of diffraction peaks for the secondary phase does not mean that the excess of CuO is avoided as an amorphous impurity phase in the intergranular regions of grain boundaries. In addition, at low content (below 2-3%), the Cu-related impurity phase may not be able to be detected by XRD machine due to its detection accuracy. The convergence was achieved for most samples, where the agreement indices for three reliabilities of residual (R_p, R_{exp} and R_{wp}) and GoF value are less than 10% and in the range of 1-2, respectively.



Fig. 1 XRD pattern of $CaCu_{3+x}Ti_4O_{12+\delta}$ ceramics sintered at 1040 °C for 10 hours in air

Further interpretation of the peak profiles indicated that the CuO composition (x) has strong affects to the crystallite size and strain, lattice parameter and bonds length. Noted that the crystallite size and strain were

determined by Scherrer's equation and Reitveld method, in order to make clear distinctive of broadening parameters involved: Scherrer's (refined only instrumental and particle size, while the others e.g. size + microstrain + temperature + solid solution inhomogeneity are not involved) and Reitveld method (all factors above are refined except solid solution inhomogeneity).

Properties		Sample					
			SCu-2	SCu-1	SCu0	SCu+1	SCu+2
ССТО	Y ₍₂₂₀₎ (°)		34.2971(4)	34.3062(4)	34.3099(9)	34.2942(4)	34.2853(5)
	I ₍₂₂₀₎ (Count)		9448(81)	9445(82)	9688(65)	9107(82)	7537(67)
	β ₍₂₂₀₎ (°)		0.099(1)	0.100(1)	0.106(3)	0.096(1)	0.122(1)
	d ₍₂₂₀₎ (Å)		2.61251	2.61184	2.61157	2.61272	2.61338
	Scherrer	$L_{CS}(Å)$	7236	6680	4570	Maximum	2481
		ε _s (%)	0.067	0.070	0.086	0.057	0.121
	Reitveld	$L_{CR}(Å)$	Maximum	Maximum	Maximum	Maximum	2047
		ε _R (%)	0.029	0.031	0.037	0.036	0.038
	a (Å)	Ca-Ca (6x)	7.38929	7.38740	7.38664	7.38989	7.39175
	Bond length (Å)	Ca-0 (12x)	2.60405(2)	2.60339(2)	2.60311(5)	2.60426(2)	2.60492(1)
		Ca-Ti (8x)	3.19966(2)	3.19884(2)	3.19850(5)	3.19992(2)	3.20072(1)
		Cu-0 (4x ₁)	1.96049(1)	1.95999(1)	1.95979(3)	1.96065(2)	1.96115(1)
		Cu-O (4x ₂)	2.78246(2)	2.78175(2)	2.78146(5)	2.78269(3)	2.78339(2)
		Cu-O (4x ₃)	3.26797(2)	3.26714(2)	3.26679(6)	3.26824(3)	3.26906(2)
		Cu-Ti (8x)	3.19966(2)	3.19884(2)	3.19850(5)	3.19992(2)	3.20072(1)
		Ti-0 (6x)	1.96189(2)	1.96138(2)	1.96118(4)	1.96205(2)	1.96254(1)
		0-0 (1x ₁)	2.63945(2)	2.63878(2)	2.63850(6)	2.63967(3)	2.64033(2)
		0-0 (1x ₂)	2.89956(3)	2.89882(3)	2.89851(7)	2.89980(3)	2.90053(2)
		0-0 (4x ₁)	2.76351(2)	2.76280(2)	2.76251(5)	2.76373(2)	2.76443(1)
		0-0 (4x ₂)	2.78550(2)	2.78479(2)	2.78449(5)	2.78573(3)	2.78643(2)
Agreement Indices	Residual (%)	R _p	2.07102	2.01541	2.73154	2.82596	1.73432
		R _{exp}	4.63535	4.54480	4.74822	5.85630	3.78061
		R _{wp}	7.55384	7.54799	5.87419	8.22005	7.60132
	GoF		1.62962	1.66080	1.23714	1.40363	2.01061

Table 1 Reitveld refinement results of cu	ubic CCTO perovskite and	$d CaCu_{3+x}Ti_4O_{12+\delta}$ solid solution

*Noted that the maximum value for L_{CS} and L_{CR} that could be calculated via Scherrer's equation and Reitveld method is \geq 10000 Å and 27913.4 Å, respectively

The results showed that the crystallite size and strain obtained from those methods are not matched to each other, except SCu+2 sample shows comparable L_c value, conveying that the standard broadening parameters using Scherrer's equation seems not appropriate to elucidate the effects of solid solution. Therefore, further clarification of lattice structure by using Reitveld method only will be taken into accounts. As seen from Table 1, the crystallite size of all samples is comparable to each other (27913.4 Å), except SCu+2 sample shows smaller size (2047 Å). Interestingly, the lattice strain has changed linearly with the variation of

x; where the highest $\varepsilon_{\rm R}$ value is recorded for the SCu+2 sample, which in consistent to the previous literature's propositions of (1) partial substitution of bigger Cu²⁺ (~0.62 Å) ions into Ti⁴⁺ (~0.605 Å) site [8] and (2) partial reduction of Ti⁴⁺ to Ti³⁺ (~0.67 Å)ions [5], hence affects the size broadening related to solid solution. Besides that, the lattice parameter of CCTO is increased proportionally with the increase or decrease of x value. This relationship is actually following the defects and compensation mechanisms as proposed from many literatures [5-12]. The deficiency of CuO could promoted the formation of V_{Cu} and V₀. Compensations occur via partial reduction of Cu²⁺ into Cu⁺ (0.77 Å) and partial occupation of Ti⁴⁺intoV_{Cu} site, hence increase the lattice parameter. With continuous increase in lattice parameter with decreasing of x value proof that the compensating Cu⁺ions is dominated. In contrast, the excess of CuO in CCTO would lead to the formation of (i) V_{Ti} and V₀ within crystal structure and (ii) Cu segregation produces V_{Cu} at the faced-centered of crystalline. Compensation occurs via (partial occupation of Cu²⁺ into V_{Ti} site and partial reduction of Ti⁴⁺ to Ti³⁺) and partial oxidation of Cu²⁺ to Cu³⁺ (~0.64 Å), respectively. The continuous increasing of *a* value with the increase of *x* is only preserve for the domination of compensating Ti³⁺ and Cu³⁺ ions, whilst the Cu_{Ti} can be ignored because it's has an opposite effect.

To support numerous defect mechanisms above, the change of bond length ($\Delta d = d_i - d_o$; where d_i and d_o are bond length of solid solution and cubic CCTO perovskite, respectively) was used to illustrate the effect of CuO variation (Fig. 2). It is clearly seen that the bond length increases monotonically with the increase/decrease of x value. Among them, only Cu-O ($4x_1$) and Ti-O (6x) bonds displayed a lowest change, while Ca-Ti (8x), Cu-O ($4x_3$) and Cu-Ti (8x) bonds considerably displayed the highest change. Both Cu-O ($4x_1$) and ($4x_3$) bonds are located at face-centred positions of the cubic perovskite (Fig. 2b), but shows not comparable in Δd value, implying that the defect clusters with different of charges would be introduced in the ceramics. In principle, the detection of oxygen vacancy at faced centered (TiO₅V₀• and TiO₅V₀••) and corner (CaO₁₁V₀• and CaO₁₁V₀••) of cubic perovskite structure has been proposed by Oliveira et al. [13]. For Cu deficient sample, both TiO₅V₀•• and TiO₅V₀•• defects could attracted to CuO₄′ and TiO₆′ (due to limited oxygen content), thus reducing the Ti-O (6x) and Cu-O ($4x_1$) bond length. However, the lowest change of Ti-O (6x) and Cu-O ($4x_1$) bonds for Cu excess CCTO is associated to the presence of TiO₆′ and (Cu_{Ti})″O₅V₀••.



Fig2 (a) Change of bonds length for CCTO ceramic with variation of Cu content (noted that the dash-line across each line is representing the average value) and (b) Schematic diagram of partial CCTO perovskite representing the location of Cu-O bond.

4. SUMMARY

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The structural defect(s) in $CaCu_{3+x}Ti_4O_{12+\delta}$ (x = -0.02, -0.01, 0, 0.01 and 0.02) solid solution prepared by conventional solid-state method was investigated via Reitveld refinement method. A monophasic CCTO without any traces of secondary phase was observed for all prepared samples. The first distinctive of crystallite size and strain by using Scherrer's equation and Reitveld method revealed that they are generated the different values, probably due to the different of computing data (peak width and integral breath) applied, but further analysis exposed that the Reitveld method is more suitable to elucidate the effects of Cu nonstoichiometry because its refined more broadening effects than that of Scherrer's equation. The possible formation of structural defects in CCTO ceramic was studied by correlated the present result (e.g. crystallite size and strain, lattice parameter and bonds length) to the previous defects and compensation mechanisms as proposed in the literatures. The results show that the variation of CuO composition has a great influence to the lattice structure of CCTO by creating a substantial amount of defects with different in charges.

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